

Brazil Farm Tour

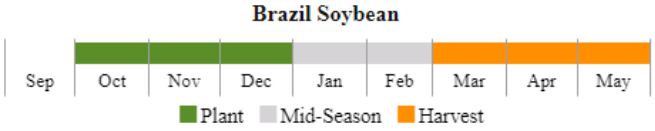
Breadbasket Southern Brazil—Iguassu Falls—Rio de Janeiro

Mar 2-12, 2024

THE CHICAGO FARMERS

Begin in Rio, then travel to the “Midwest” of Brazil to see its agriculture. Tour ends at the amazing Iguassu Falls with visit to the largest hydroelectric dam in the world, Itaipu. Swift contenders for partners to feed the world, Brazil is booming! Brazil is the world’s largest producer of sugarcane and coffee and a net exporter of cocoa, soybeans, orange juice, tobacco, forest products and other tropical fruits and nuts. Livestock production is also important with rapid growth in the poultry, pork and milk industries reflecting changes in consumer tastes.





DOUBLE (TRIPLE) CROPPING – SEE IT IN ACTION!!

TRUMP TOURS
1308 E. Central Ave., Bentonville, AR 72712, USA
Toll free:800-758-2042 www.agtoursusa.com

Itinerary

Notice: Travel to Brazil at this time does not require a visa. However, we have been informed that visas will be required after January 10, 2024. In the past, the visa was valid for 10 years and cost ca. $250. We will keep abreast of the requirements and pass them on.
Immunizations: Check with your local health professional and / or www.cdc.gov.



DAY 1 Sat, Mar 2 DEPART FOR RIO
Arrive to Chicago by 4pm. Trump Tours is happy to assist with connecting flights from your gateway. Depart Chicago en route to Rio. Rio is 2 hours ahead of Central Standard Time. *Meals: Meals on flight*

DAY 2 Sun, Mar 3 RIO
Arrival Rio. Meet your specialist bi-lingual tour manager and professional motorcoach driver. Lunch included. Transfer to hotel to enjoy the sugar white sandy beaches and local flavor. Visit to shipping container terminal to learn about Rio's natural port and its significance to Brazil. Depart early evening to ascend Sugarloaf Mountain – the natural symbol of Rio de Janeiro that can be seen at the entrance to Guanabara Bay - for a breathtaking view of Rio. Dinner on own. *Meals: On Plane, Lunch*



DAY 3 Mon, Mar 4 CURITIBA
City tour – see Old Rio with its historic buildings and bustling streets. Take a cog railway up to Christ the Redeemer Statue – one of the most majestic spots of the city, 2,330 feet above sea level and providing a sweeping panoramic view of sea and mountain, a world famous vista. The mountain is crowned with the statue of Christ, 98 feet high with a 26 foot pedestal. Lunch. Flight to Curitiba. Dinner on own. *Meals: Breakfast, Lunch*

DAY 4 Tues, Mar 5 PONTA GROSSA / TIBAGI
The State of Parana, with its favorable climate and advanced colonization, has some of the largest agricultural and livestock diversity. The area produces wood products, beef cattle, dairy cattle, poultry, wheat and barley, pomes fruits, coffee, sugarcane and soybeans. Soybean mass production began about 50 years ago. Visit a 10,000 acre corn and soybean farm. Lunch on the farm. Continue to visit a cooperative in Castro, a Dutch influenced region. Just like the US, European immigrants fled Europe in the late 1800s and early 1900s to find a better life. Many Germans and Dutch established farms and are known as some of the best farmers in Brazil even today. Continue to Tibagi for overnight. *Meals: Breakfast, Lunch*





DAY 5 Wed, Mar 6 TIBAGI
Morning farm visit to a farm of a no-till system pioneer. Today it is a large dairy farm and produces corn and soybeans. They also raise swine and have a biogas production plant as well as solar energy. Lunch. Continue to visit a farm that produces grain for human consumption and animal feed. They raise over 2,500 sheep and have an extensive AI program. Learn about extensive reforestation efforts on their farm. The state of Parana produces about 15% of all corn in Brazil. Dinner on own. Overnight Tibagi.
Meals: Breakfast, Lunch



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DAY 6 Thurs, Mar 7 TIBAGI-LONDRINA
Travel to Londrina. En route visit the largest coffee producer of Parana. They also have their own nursery. Lunch. In late afternoon arrive Londrina, a town of 700,000. This quickly growing city is surrounded by many farms. The major crops include soybeans, corn, sugar cane, coffee, oranges and wheat. The area produces a lot of tilapia fish, cattle for beef, chickens and eggs. Dinner on own. *Meals: Breakfast, Lunch*



DAY 7 Fri, Mar 8 LONDRINA
Tour a sugarcane plantation as well as a sugar refinery that also produces ethanol. Brazil is the world's largest producer of sugarcane, leading the second producer, India, by 100%! Lunch. Continue to Cascavel. Visit to beef cattle farm enroute. Dinner on own. *Meals: Breakfast, Lunch*



DAY 8 Sat, Mar 9 CASCAVEL
Tour an agricultural cooperative. Cooperatives are a necessity in the risky Brazilian grain markets. Learn how farmers hedge themselves against losses. Lunch. Continue to Foz do Iguacu. Tour the Itaipu Dam, the largest operating hydroelectric facility in the world. Dinner on own. *Meals: Breakfast, Lunch*



DAY 9 Sun, Mar 10 FOZ do IGUACU
Visit Iguacu Falls and Bird Park. The Falls are a sensational site. The Falls consist of 275 waterfalls cascading over a precipice into the Paraná River situated at the border of Brazil, Argentina and Paraguay. Lunch on own. Dinner included. *Meals: Breakfast, Dinner*

DAY 10 Mon, Mar 11 RETURN HOME
Breakfast at hotel. Depart to airport for flight home. The group will fly from Iguacu Falls to Sao Paulo. Bags will be rechecked for the international flight home.
Meals: Breakfast, On Plane



DAY 11 Tues, Mar 12 ARRIVE HOME
Arrival Chicago. Please book connecting flight at least three hours after arrival to allow time to pass through customs. Trump Tours is happy to provide a quote for add on air from your desired gateway. *Meals: On Plane*







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BRAZIL FARM TOUR – THE CHICAGO FARMERS

Mar 2-12, 2024

PRICE

Per person, double occupancy	$5,535
Single Supplement	$600

REGISTRATION

Please click here for our online registration portal:
https://trumpgroups.grcoll.co/go/2024brazil

PAYMENT

Pay online (via the registration portal) either with credit card or ACH. You are also welcome to send a check to Trump Tours, 1308 E Central Ave, Bentonville, AR. 72712.

There is a 4% convenience fee for paying with credit card. **This fee is non-refundable at cancellation**.

Payments will be processed once the minimum number of 15 travelers have been reached.

INCLUDED

- International roundtrip airfare Chicago-Rio de Janeiro/Sao Paulo-Chicago
- Domestic airfare Rio de Janeiro-Londrina; Iguacu Falls-Sao Paulo
- 11 days / 8 nights in superior tourist class accommodations
- Meals: 8 Breakfasts, 7 Lunches, 1 Dinner
- Transportation provided in luxury air-conditioned motorcoach
- Sightseeing and technical visits as outlined in itinerary
- Services of full-time professional tour manager with agricultural background
- All taxes and fees
- $250 Donation to The Chicago Farmers Scholarship Fund

Not included in price museum entrances, local tour manager and driver tips, passport fees, visa fees public transportation, personal items, beverages at meals, travel insurance.
All prices based on current airfare, fuel prices and exchange rates. Subject to change.
Based on 15 paying passengers.

TRAVEL INSURANCE

TripMate is offered via our online portal. Price is 4.55% of tour cost.

Date	Payment Due	Cancellation Penalty
Upon registration – (per person)	$1,000 + Insurance (Optional)	Trip Insurance non-refundable
From registration until Dec 1, 2023		$1,000 non-refundable
From Dec 2, 2023	Final Payment	No Refunds

About Trump Tours - 25 Years in 2024!!!

Trump Tours, based in the Bentonville, Arkansas, is a creative and engaged company that focuses on the unique and specialized needs for Agricultural group tours. Agricultural tours, conferences, farm study tours, fact-finding missions, technical programs are professionally organized worldwide. We have been operating group tours since 1999 to countries all around the world. Trump Tours offers the experience, responsiveness, competence and professionalism necessary to provide an unforgettable experience.

Tiffiny (the founder) has "walked the beans." Tiffiny grew up on a grain farm in Missouri. Her family is involved in farming, including corn, soybeans, wheat, Angus beef, swine, commercial hauling and heavy-duty truck and tractor sales.

In 2012, Trump Tours was the recipient of the Governor's Award for Excellence in Global Trade.

Trump Tours are proud members of NTA (National Tour Association), ABA (American Bus Association and ATOI (Agricultural Tour Operators International).

Agricultural Tour Operators International
Where Professionals Make a Difference

National Tour Association
Premier organization for US tour operators

American Bus Association
Premier organization for US motorcoach and tour operators

"Like" Trump Tours on Facebook

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Master Terms & Conditions

By making any payments (cash or otherwise) towards any tour constitutes your unconditional acceptance of all the terms and conditions stated in this document and the tour brochure. Trump Tours, Inc. shall be referred to as TT within this document.

DOCUMENTS / VISAS / IMMUNIZATIONS: US citizens require a valid passport. Passports should be valid for at least 6 months after return date and have at least 3 blank pages. Other nationalities please inquire with the appropriate embassies.
Please consult www.travel.state.gov for guidance on current visas and other documents needed to enter respective countries.
Please consult www.cdc.gov/travel and your local health official for guidance on any immunizations or precautions to take.

REGISTRATION AND DEPOSITS: Deposit of $1,000 per person is required upon registration. Insurance is optional, but due upon registration. Most tours require final payment 90 days from departure. A signed copy of the registration form must be returned with registration to secure reservation. Please refer to registration form for deposits and cancellation policies for the respective tour. Reservations may be canceled if final payment is not received by due date.

CANCELLATIONS & REFUNDS: Upon cancellation of the tour or service, where you, the customer, are not at fault and have not cancelled in violation of the terms and conditions of the contract for the tour or service as set forth herein, all sums paid to TT for services not received by you will be refunded by TT less any non-recoverable amounts disbursed to the carrier or other provider of services, less insurance premiums paid on your behalf.
Upon cancellation of participation in the tour by you, the customer, and only after TT receives your cancellation in writing sent via certified mail, TT will then refund your payment of reserves not received by you, minus applicable cancellation fees per person according to the schedule on front of the registration sheet. The above cancellation fees and/or penalties will also apply if you register for an optional extension or airline routing, and you decide to cancel or change any of these. For this reason we highly recommend travel insurance.
TT makes arrangements with suppliers such as airlines, hotels, motorcoaches and other services. These suppliers have their own set of conditions and there may be penalties involved with cancellation of their services.
While no changes are anticipated, TT expressly reserves the right to withdraw the tour or any part thereof, or to make such alterations in the itinerary, as it deems necessary or desirable. TT expressly disclaims any liability for any loss, expense, damage or inconvenience caused as a result of any tour cancellations or changes made to any of its brochures or itineraries.

INSURANCE: We recommend TripMate comprehensive travel insurance. TT is not responsible for changes in insurance price or changes in coverage between production of this information and actual purchase of insurance. Other levels of coverage available—please contact us for information. TT is happy to send you a hard copy of the travel insurance details.

HEALTH: The registrant takes full responsibility for being fully able to participate in the daily activities of the group as described in the itinerary, noting that many sightseeing areas require quite a bit of walking. European destinations often have extensive walking on uneven surfaces. TT assumes no responsibility for the registrant's ability to fully participate in the tour. TT and / or its agents are not responsible for physically lifting or assisting passengers.

AIR TRANSPORTATION: Round-trip Economy Class. All airfare tickets, unless specifically stated otherwise, are non-refundable. Any cancellation, itinerary changes, or failure to use confirmed space will be subject to penalties and / or fees levied by the airline at the time of ticketing. Airfare, airline carrier, and airline schedules are subject to change without notice. Passengers arranging their own airline transportation are responsible for arrival and departure transfers to join the group. TT is not liable for air tickets or any travel arrangements made independently by passengers that may be affected by the group's schedule changes or cancellations. TT is not responsible for itinerary changes necessitated by changes in the airline's schedule. Any airline fuel surcharges are the responsibility of the passenger.

DEVIATIONS: Deviations from the group itinerary are possible only on the return and normally must be from the same city as the group's return. Airlines restrict the number of deviations allowed in each group. Please note the deviations from a group fare often carry heavy airline surcharges, normally a $150 minimum. All deviations require completion of the "Deviation Request Form', available from TT.

AIRLINE SEATING, FREQUENT FLYER & MEAL REQUESTS: Seating is group seating and TT will do our best to accommodate any individual seating requests. We kindly direct you to the airline if you wish to change seat assignments. We will do our best to be sure that the airline receives your frequent flier information. Special meal requests should be made directly with the airline by the tour registrant, usually two weeks prior to departure.

BAGGAGE: We strongly suggest that you bring only one piece of checked luggage and one carry-on. No porterage is included. If needed, this can be arranged with the local guide. **Any additional suitcases will incur a charge of $50 per piece.**

ACCOMMODATIONS AND MEALS: Based on double / twin accommodations with private facilities (limited number of single rooms available, subject to availability and an additional costs). Breakfast is served at the hotel. Lunch or dinners are served in handpicked venues or at the hotel and are usually set menus. Dietary needs should be brought to the attention of TT before departure.

SIGHTSEEING: By private motor coach with English-speaking guide. All entrance fees per itinerary are included.

PRICES: All prices are based on exchange rates and fares applicable at the time of printing and based on minimum number of paying passengers and are therefore subject to change if fares change, if group does not reach minimum or if exchange rates fluctuate significantly.

NOT INCLUDED: Passports and visas, meals not mentioned, beverages with meals, extras beyond standard menu, excess baggage, telephone calls, fuel surcharges, laundry or any other items not explicitly states as included.

TRAVEL DOCUMENTS: Final documents will be delivered 3 weeks before departure and will only be distributed to fully paid passengers. It is the passenger's responsibility to double check the documents for accuracy that the name is exactly as it appears on the respective government issued ID to be used while traveling. You assume full and complete responsibility for checking and verifying any and all passport, visa, vaccination, or other entry requirements of your destination and your connecting points, and all conditions regarding health, safety, security, political stability, and labor or civil unrest at such destination. Some countries will not admit persons convicted of a crime. Some countries require both parents' consent for minors to travel. Passports should be valid for at least 6 months after return date and have at least 3 blank pages.

PICTURES / SOCIAL MEDIA: Passengers may be included in photography and/or social media whilst on tour. Please inform your tour director if you prefer your image to not be used.

LIABILITY DISCLAIMER: TT hereby expressly disclaims any liability for any personal injury, death, property damage, loss of baggage, accident, delay or irregularity, inconvenience, any claim for special or consequential damages or any other loss which may be the occasioned by the acts and/or omissions, whither negligent, intentional, wrongful or otherwise, of any air carrier, hotel/motel or other lodging operator, railroad operator, bus operator, public transportation, sea carrier, local sightseeing company, tour operator, tour leader, any employees thereof, or any other entity or individual not under the direct supervision and control of TT when engaged in conveying the passenger or in carrying out the arrangements of the tour, or otherwise in connection therewith. TT likewise expressly disclaims any responsibility for losses or expenses incurred, or inconvenience caused, due to delay or changes in schedules, defaults, over booking of hotels or airlines, sickness, weather hazards, strikes, quarantines, acts of terrorism, criminal activity, constructions, war, acts of God, unsafe conditions, health hazards including pandemics, illnesses, viruses, faulty equipment, force majeure or other such events which are beyond TT's control. TT likewise hereby expressly disclaims any liability for statements, actions or inactions of any intermediary agents such as group administrators, tour leaders, travel agents or any other intermediary involved with the selling, promotion or operation of its tours. Group administrators and tour leaders likewise hereby expressly disclaim any liability for the acts and/or omissions of any of the above entities and/or individuals not directly under their supervision or control. Please be advised that the liability of carriers as well as providers of hotel and lodging accommodations is limited by law and you may thus wish to consider purchasing additional insurance to protect yourself against any losses or injuries suffered as a result of their acts and/or omissions. In all instances, TT's liability shall be limited to the amounts paid by you for participation in the tour, and subject to the provisions and cancellation fees as set forth in tour documents. For information related to such dangers, we recommend going to the State Department travel website at www.travel.state.gov, click on "Find International travel Information" then click on "Country Information", and fill in the name of the destination country. For medical and health information, we recommend going to the Centers for Disease Control website at www.cdc.gov/travel, then click on "Destinations" and scroll to the name of the destination country. It is your personal decision to travel, and you are doing so with full knowledge of current travel recommendations and travel restrictions with regards to the risks of a pandemic and any other hazard. We have no responsibility for COVID-19-related requirements (or any other diseases and viruses) that travel suppliers and governments may impose from time to time, such as health affidavit forms, health screenings prior to departure or upon arrival, face coverings, or quarantines. YOU HEREBY EXPRESSLY ASSUME ALL OF THESE RISKS AND DANGERS, AND YOU HEREBY EXPRESSLY AGREE TO FOREVER RELEASE, DISCHARGE AND HOLD US, AND OUR AGENTS, EMPLOYEES, OFFICERS, DIRECTORS, ASSOCIATES, AFFILIATED COMPANIES, GUIDES, GROUP LEADERS, AND SUBCONTRACTORS HARMLESS AGAINST ANY AND ALL LIABILITY, ACTIONS, CAUSES OF ACTIONS, SUITS, CLAIMS, AND DEMANDS OF ANY AND EVERY KIND AND NATURE WHATSOEVER WHICH YOU NOW HAVE OR WHICH MAY HEREAFTER ARISE OUT OF OR IN CONNECTION WITH THESE RISKS AND DANGERS.

CLAIMS DEADLINE AND EXCLUSIVE JURISDICTION: You agree to present any claims against us within 30 days after your trip ends and to file suit within one year of the incident, and you acknowledge that this expressly limits the applicable statute of limitations to one year. You agree that the courts in Benton County, Arkansas will be the exclusive jurisdiction for all claims brought by you or us, and you hereby submit to the personal jurisdiction of those courts.

Travel arrangements by: Trump Tours Inc., 1308 E Central Ave., Bentonville, AR 72712, USA 1-800-758-2042